



RELEASED
15/12/03

PPP

Part Number	D412-664-403
Description	Crosstube Installation, High Aft

Box Part Number	Plywood Box	L x W x D	113 x 35.5 x 12
Other Packaging	MF3433		MF668 / MF1612
Logo Decals	N/A		

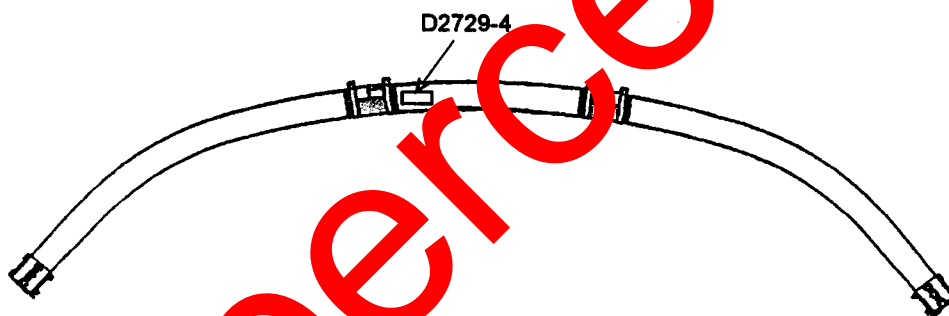
Packaging Instructions and Decal Placement

D412-664-403

Build box out of 3/4" plywood. Box is 6" deep. 10.75 dimension includes pallet that is installed to underside. Box dimensions are exterior dimensions.

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag.

Glue 4 x 8 x 1" foam in bottom of box. Glue foam pieces in place as per picture on sheet 2 (MF3433, 4 Pcs, MF668, 2 sets, 4 Pcs, MF1612 4 Pcs). Place hardware and paper work in Dart bag together and place in lower left corner of box. Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions on page 14. Apply clear tape over label and staple.



D2729-4

D2729-3

DART			
PART NO	N/A	CHG	CHG001
P/N	D412-664-403	SHC	SH01-9
DESCRIPTION	Crosstube Installation, High Aft	SR	SR01298NY
LOT	BXXXXXX		
DATE	Bell 412		

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
CROSSTUBE INSTALLATION, HIGH AFT		
P/N: D412-664-403		CHG001
B/N: BXXXXXX		

Page 1 of 2

Revision: B
Date: 15.12.02

5/12/07

Part Number	D412-664-403	Box Part Number	Plywood Box	L x W x D	113 x 34.625 x 10.75
Description	Crosstube Installation, High Aft	Other Packaging	MF3433	MF668 / MF1612	
		Logo Decals	N/A		

Packaging Instructions and Decal Placement

D412-664-403

